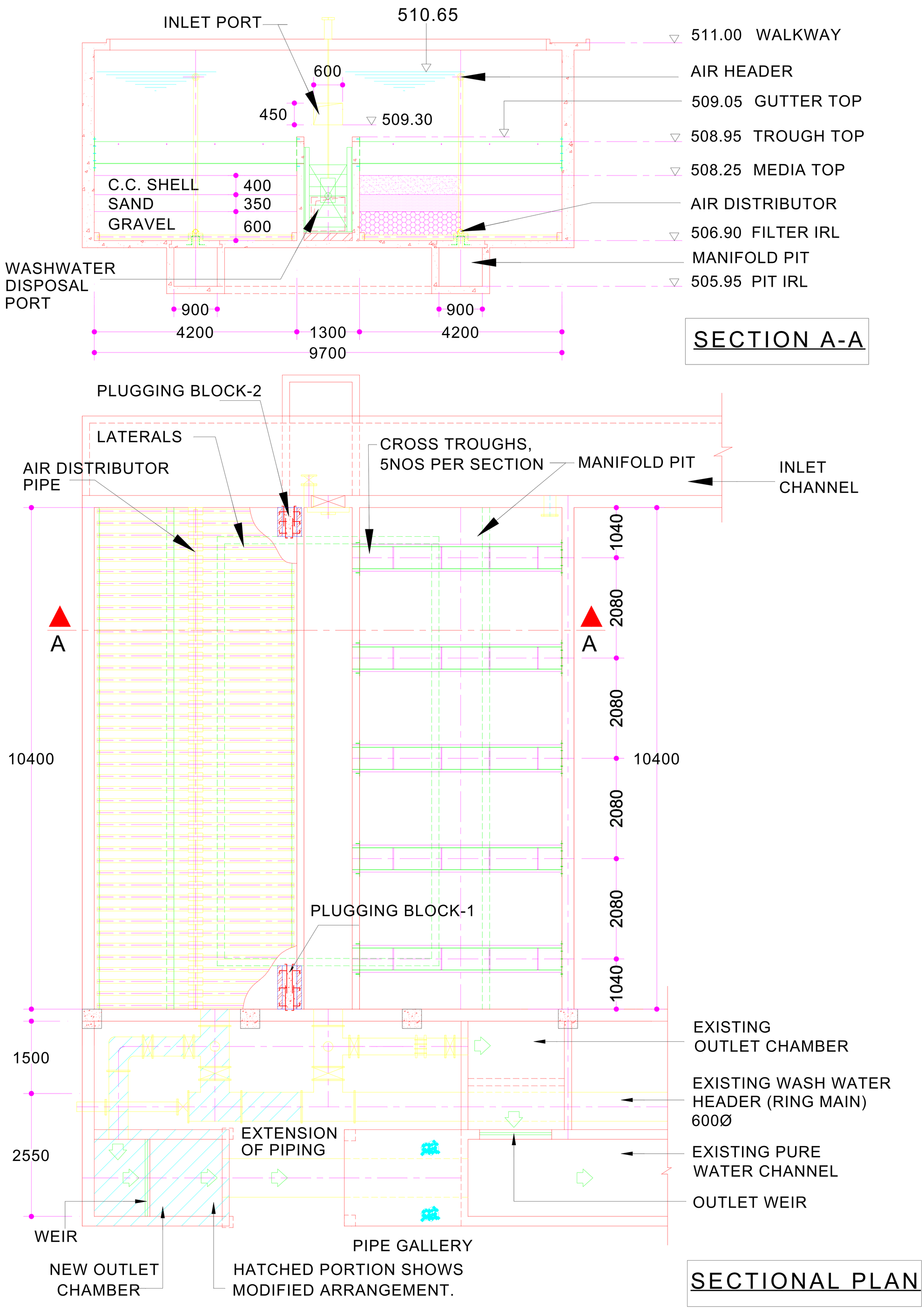

FIG-23 MODIFICATIONS TO FILTER BED